

## COURSE OUTLINE: MTF211 - ASSEMBLY FABRICATION

Prepared: Dave Holley

Approved: Corey Meunier, Chair, Technology and Skilled Trades

Course Code: Title	MTF211: ASSEMBL/FABRICATION OF DETAIL COMPONENTS					
Program Number: Name	4051: METAL FABRICATION					
Department:	IRONWKR APPR./WELDING RELATED					
Semesters/Terms:	19F					
Course Description:	In this course, students will build small, intricate projects that use various methods of connections as well as detailed lay-out and fitting to better understand the complexity of structures. A variety of tacking techniques as well as methods of forming and bending various structural materials working off of complex blueprints is also covered.					
Total Credits:	5					
Hours/Week:	5					
Total Hours:	75					
Prerequisites:	MTF131					
Corequisites:	There are no co-requisites for this course.					
Substitutes:	MTF230					
This course is a pre-requisite for:	MTF236					
Vocational Learning Outcomes (VLO's) addressed in this course:  Please refer to program web page for a complete listing of program outcomes where applicable.	<ul> <li>4051 - METAL FABRICATION</li> <li>VLO 1 Interpret blueprints and produce basic drawings and bills of materials.</li> <li>VLO 2 Apply knowledge of various welding and metal cutting techniques and theories to produce components and sub-assemblies.</li> <li>VLO 3 Prepare materials by utilizing fabrication machinery and equipment.</li> <li>VLO 4 Create and use patterns and templates using common layout and measuring tools.</li> <li>VLO 5 Understand and use a variety of destructive and non-destructive methods to test welds.</li> <li>VLO 6 Develop project plans relating to component and sub-assembly production.</li> <li>VLO 7 Complete all work in compliance with health and safety legislation and prescribed organizational practices and procedures to ensure safety of self and others.</li> <li>VLO 8 Work responsibly and effectively in accordance with government safety regulations, manufacturer's recommendations and approved industry standards.</li> </ul>					
Essential Employability Skills (EES) addressed in this course:	EES 4 Apply a systematic approach to solve problems.  EES 5 Use a variety of thinking skills to anticipate and solve problems.  EES 10 Manage the use of time and other resources to complete projects.  EES 11 Take responsibility for ones own actions, decisions, and consequences.					
Course Evaluation:	Passing Grade: 50%, D					

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## Other Course Evaluation & **Assessment Requirements:**

- 1. Late hand-in penalties will be 10% per day. Assignments will not be accepted past one week late unless there are extenuating and legitimate circumstances.
- 2. If a student misses a test/lab he/she must have a valid reason (i.e. medical or family emergency documentation shall be required). In addition, the instructor MUST be notified PRIOR to the test or lab sitting. If this procedure is not followed the student will receive a mark of zero on the test/lab with no make-up option.
- 3. Re-writes are NOT allowed for any written assignment, guiz or test.
- 4. Repeats are NOT allowed for any shop test.
- 5. Course attendance is mandatory. One percent (1 %) per hour will be deducted from the final course grade for unexcused\* absence.

Valid reasons would include:

Doctors note

Family Death or Serious Illness supported by a written note

## **Course Outcomes and** Learning Objectives:

Course Outcome 1	Learning Objectives for Course Outcome 1				
Curriculum based on demonstrating the	Upon successful completion of this course, the student will demonstrate the ability to:				
knowledge and skills					
required to complete a fitting	1. Prepare a job for welding.				
and assembly project from	Fabrication sequence				
the stages of planning and	Essential tools and equipment demands				
preparation through to final assembly and welding while	Joint preparation				
	Understanding of related codes				
following applicable industry standards and codes.	Basic job requirements				
	2. Determine the requirements for jigs, fixtures and bracing.				
	Jig requirements				
	Basic jig construction				
	Welding fixtures				
	Use and need for bracing				
	3. Assemble fabrications and detail components.				
	Understand basic fabrication assembly techniques Assemble parts and fittings in correct sequence				
	Understand the importance of accuracy in the assembly of				
	detailed components				
	detailed components				
	4. Tack weld, fit and position fabricated and detailed parts.				
	Understand the importance of tack weld size and placement				
	Demonstrate the ability to follow proper fitting requirements as				
	outlined in a detailed procedure				
	Demonstrate the understanding of proper fit-up tolerances				
	5. Assemble components.				
	Demonstrate the ability to perform a final assembly on a				

fabrication project to acceptable industry standards and codes

## **Evaluation Process and Grading System:**

Evaluation Type	<b>Evaluation Weight</b>			
Project 1	50%			
Project 2	25%			
Project 3	25%			

Date:

July 25, 2019



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Please refer to the course outline addendum on the Learning Management System for further information.

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